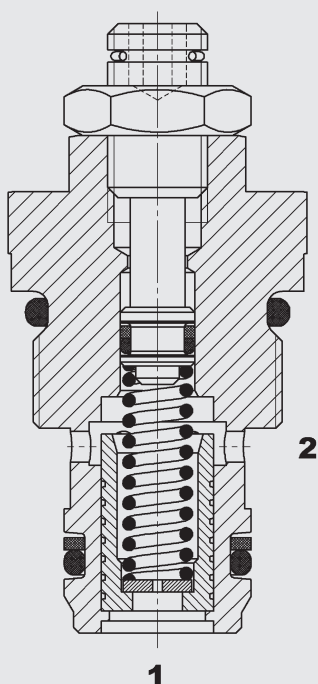


Up to 20 l/min
Up to 350 bar

FUNCTION



The SR5E is a pressure compensated flow control valve which maintains a constant outlet flow by means of a control function. The flow rate is largely independent of the pressure and viscosity.

The valve has a fixed orifice with pressure compensator spool. The measuring orifice determines the setting range for the flow rate which can be adjusted over a small range. If oil is flowing from 1 to 2, a pressure drop occurs at the measuring orifice. The pressure compensator moves into the control position which corresponds to the force equilibrium. This is created by the pressure drop acting on the control piston area overcoming the spring force.

As the flow rate increases (greater pressure drop), the diameter of the control orifice is reduced until the forces are equal again. A constant flow rate is therefore achieved. In the reverse direction there is free flow through the valve. Important: if the required control pressure differential is not reached, the valve operates as a non-compensated flow control valve.

2-Way Flow Regulator, Pressure Compensated Direct-Acting Metric Cartridge – 350 bar SR5E

FEATURES

- For regulating the speed of loads independently of the pressure
- For limiting the max. speed of lifting gear (in compliance with accident prevention regulations)
- For limiting the flow rate for control oil circuits in the main circuit and offline
- Hardened and ground valve components to ensure minimal wear and extended service life
- Optional zinc-plated version available

SPECIFICATIONS

Operating pressure:	max. 350 bar	
Nominal flow:	max. 20 l/min	
Media operating temperature range:	min. -20 °C to max. +120 °C	
Ambient temperature range:	min. -20 °C to max. +120 °C	
Operating fluid:	Hydraulic oil to DIN 51524 Part 1 and 2	
Viscosity range:	min. 2.8 mm ² /s to max. 380 mm ² /s	
Filtration:	Class 21/19/16 according to ISO 4406 or cleaner	
MTTF _d :	150 years (see "Conditions and instructions for valves" in brochure 5.300)	
Installation:	No orientation restrictions, preferably horizontal	
Materials:	Valve body:	free-cutting steel
	Piston:	hardened and ground steel
	Seals:	FKM (standard) NBR (optional, media temperature range -30 °C to +100 °C)
	Back-up rings:	PTFE
Cavity:	06020	
Weight:	0.07 kg	

MODEL CODE

SR5E - 01 X / 2.5 - 2.8

Basic model _____
Flow regulator, metric

Type _____
01 = standard (phosphated, seals FKM)

Series _____
(determined by manufacturer)

Flow rate code _____
(see separate flow rate table)

Flow rate setting value _____
no details = valve is not set
(but the flow rate is within the setting range)
2.8 = setting value as per customer requirements
Other settings on request

Flow rate and operating pressure ranges

Flow rate code (VK)	Flow rate setting range (l/min)	Required control pressure differential $\Delta p = p_1 - p_2$ (bar)
0.5	0.5 – 0.6	10 – 15
1.0	1.0 – 1.2	10 – 18
1.6	1.6 – 2.1	10 – 18
2.5	2.5 – 3.2	10 – 18
4.0	4.0 – 5.2	10 – 18
6.5	6.5 – 7.8	10 – 18
10	10.0 – 12.5	12 – 20
16	16.0 – 20.0	12 – 20

Important:

- if the required control pressure differential is not reached, the valve operates as a non-compensated throttle valve.
- different settings are available as an option (standard manufacturer's setting at $\Delta p = 100$ bar)

Standard models

Model code	Part No.
SR5E-01X/0.3	Q=0.3-0.4 710335
SR5E-01X/0.5	Q=0.5-0.6 710321
SR5E-01X/0.7	Q=0.7-0.9 710347
SR5E-01X/1	Q=1.0-1.2 710337
SR5E-01X/1.6	Q=1.6-2.1 710338
SR5E-01X/2.5	Q=2.5-3.2 710339
SR5E-01X/3.5	Q=3.5-3.9 717832
SR5E-01X/4	Q=4.0-5.2 710340
SR5E-01X/6.5	Q=6.5-7.8 710341
SR5E-01X/7.9	Q=7.9-8.9 710342
SR5E-01X/10	Q=10.0-12.5 710343
SR5E-01X/12.6	Q=12.6-15.9 710313
SR5E-01X/16	Q=16.0-20.0 710344

Other models on request

Standard in-line bodies

Code	Part No.	Material	Ports	Pressure
R06020-01X-01	275266	Steel, zinc-plated	G3/8	420 bar
R06020-10X-01	276842	Steel, zinc-plated	G3/8	420 bar

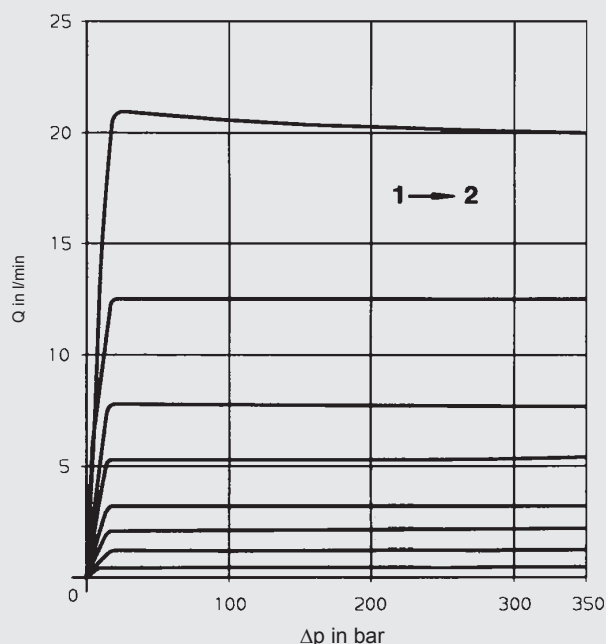
Seal kits

Code	Part No.
SEAL KIT 06020-NBR	3119017
SEAL KIT 06020-FKM	3262477

FLOW RATE CURVES

Flow rate, pressure-dependent

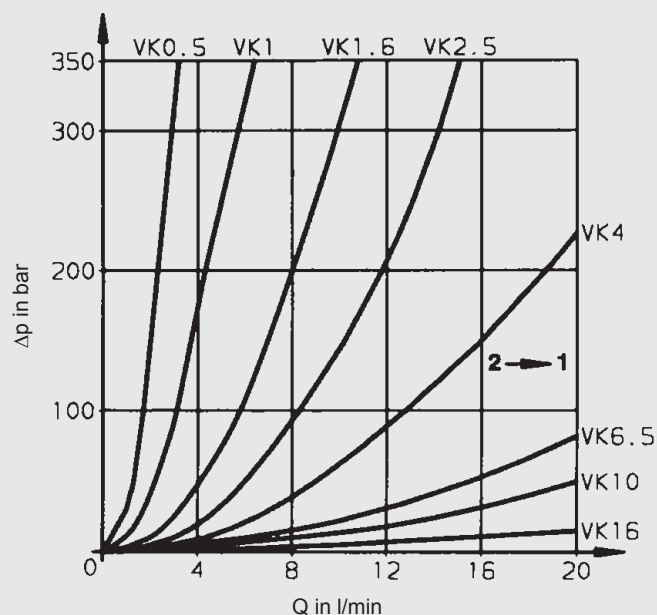
Q- Δp curve,
measured at $n = 72 \text{ mm}^2/\text{s}$ and $T_{\text{oil}} = 30^\circ\text{C}$



Q- Δp curve

Pressure differential Δp against flow rate Q,
measured at $v = 72 \text{ mm}^2/\text{s}$ and $T_{\text{oil}} = 30^\circ\text{C}$

VK = Flow rate code

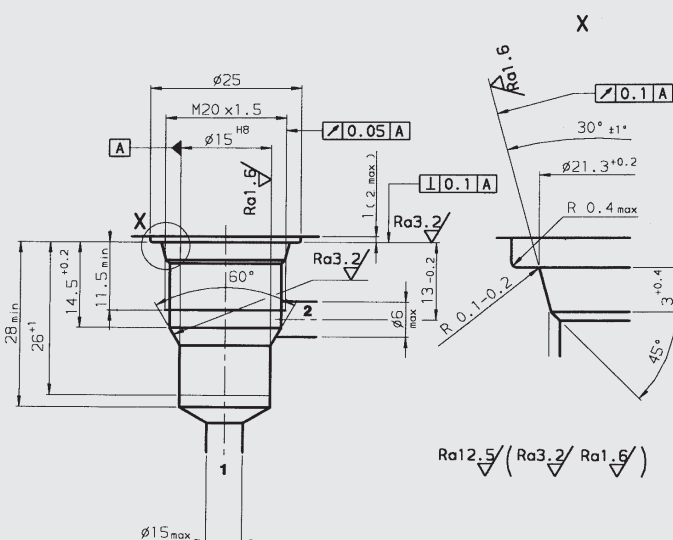


Technical drawing of a 2000 Series 1/2" (12.5mm) hex. SW24 torque wrench, showing the front view with dimensions and labels.

Dimensions and Labels:

- Overall length: 22 max.
- Hex. SW24 torque wrench head length: 8
- Hex. SW24 torque wrench head width: 3
- Hex. SW24 torque wrench head: hex. SW24 torque 40⁺⁵Nm
- SW13 metric nut: SW13 metric
- Int. hex. SW4 metric: Int. hex. SW4 metric
- Body length: 28
- Body diameter: $\phi 15$
- Body thread: M20x1.5
- Body diameter: $\phi 23.5$
- Body label: 1
- Head label: 2

06020



Tool	Part No.
Countersink	170033
Reamer	1000768
Tap	1002648
Plug gauge	168840

